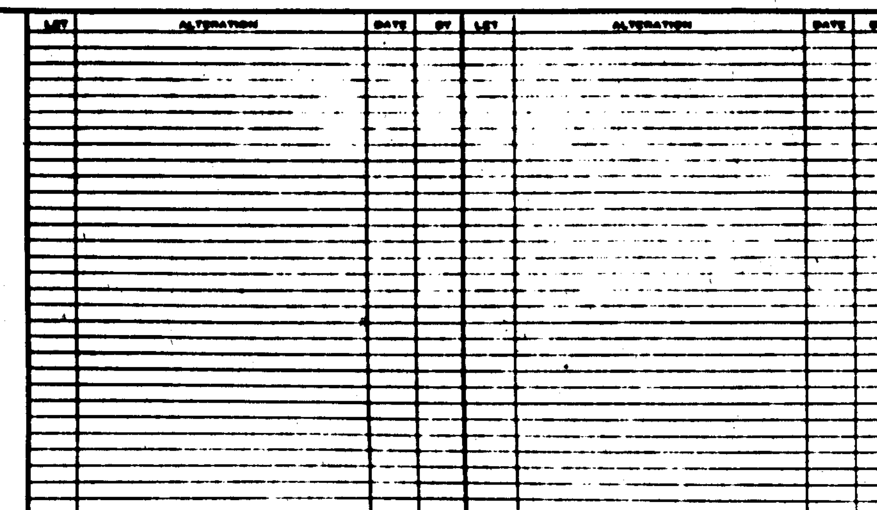


28F3109-3 RH.
28F3109-4 LH.
BELT FRAMES (REF)
28F3109-2 (1)
-6 GUSSET (1) MAY BE MADE FROM 22F038 BY TRIMMING AS SHOWN
20⅝
17¼
28F203-5 (REF)
SEE DETAIL "A"
28F2022-15 (2) FOR DETAILS SHOWING ATTACHMENT SEE 28F2022 SECTION A-A & DETAIL "N"
-7L/R COVER MAKE FROM 28F201-24 PORT SIDE & 28F201-20 STBD SIDE BY RELOCATING CUT-OUTS TO MATCH -8 FRAME
-8L/R FRAME MAKE FROM 28F203-57 FOR PORT SIDE & 28F203-10 FOR STBD SIDE BY RELOCATING 28F203-5 TO CORRESPOND TO NEW LOCATION OF FRAME GIVEN IN THIS DWG
-10 (REF)
℄ SHIP

SECTION A-A

TO DECK LINE
39⅜
28F3109-2 (REF)
BELT FRAME (REF)
AN3D04A
AN960-D10
AC365-D1032
2 PLACES
LOCATE FROM 22F040-1

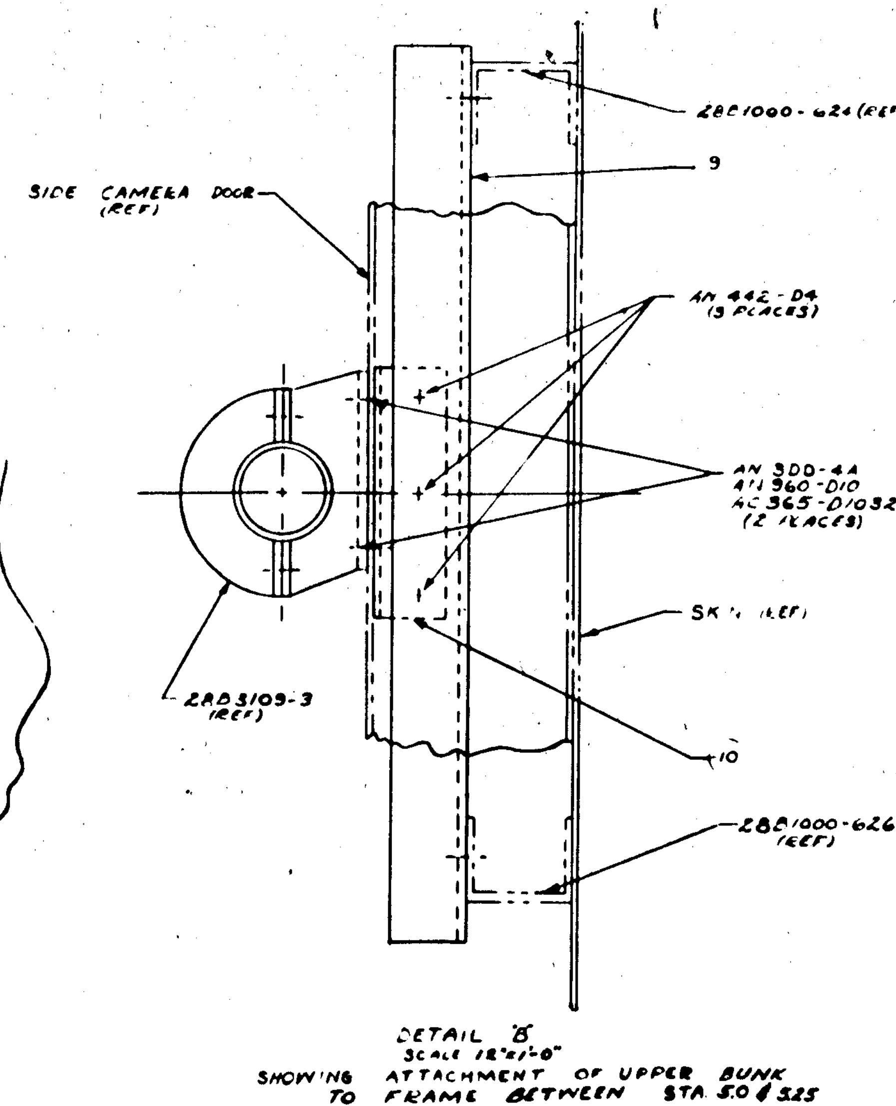
DETAIL "A"
SCALE 12" = 1'-0"
SHOWING ATTACHMENT OF UPPER BUNK TO FRAME #5.75

SIDE CAMERA DOOR (REF)
28B1000-624 (REF)
-9 ¾ × ¾ × 3/32 AL ALLOY EXT. K78C SPEC 4649 COND T FINISH 2-P-2AL
9
AN3D0-4A
AN960-D10
AC365-D1032
(2 PLACES)
AN442-D4 (3 PLACES)
2⅜
SKIN (REF)
28F3109-3 (REF)
-10 ½ × ⅜ × 2½ AL ALLOY EXT ANGLE K3876, SPEC 4649 COND T FINISH 2-P-2AL
BF#55 (REF)
28B1000-626 (REF)

DETAIL C
SCALE 12" = 1'-0"
SHOWING ATTACHMENT OF UPPER BUNK TO FRAME AT STA #5.5

AN3D04A
AN960-D10
AC365-D1032
4 PLACES
28B1000-624 (REF)
-10 (REF)
28B1000-624 (REF)
A
A
28B1000-626 (REF)
SEE DETAIL "B"
SEE DETAIL "C"
SIDE CAMERA DOOR 28B8552 (REF)
-9 (REF)
STA 5.0
STA 5.25
STA 5.5
STA 5.75
STA 6.0

VIEW LOOKING OUTBD STBD SIDE
(PORT SIDE OPPOSITE)



DETAIL "B"
SCALE 12" = 1'-0"
SHOWING ATTACHMENT OF UPPER BUNK TO FRAME BETWEEN STA 5.0 & 5.25

NOTE:

1. INSTALLATION OF LOWER BUNKS ARE SAME AS FOR OTHER PBY-5A SHIPS AND IS SHOWN ON 28F4039 FOR PORT SIDE AND 28F2022 FOR STBD SIDE
2. UPPER AND LOWER BUNKS ARE PARALLEL & UPPER BUNK IS PARALLEL TO SKIN LINE.
3. REAM BEARING BRACKET FOR BEARING FIT WITH BUNK TUBE AFTER ASSY OF BEARINGS
4. FOR DETAIL OF ATTACHMENT NOT SHOWN ON THIS DWG SEE 28F2022.
5. -C ASSY IS FOR STBD SIDE AS SHOWN & -2 ASSY IS FOR PORT SIDE OF SHIP

PBY-5A # 2486, 2487 & 2488 FOR MARINES AND ARE ALREADY COMPLETED.

Part No.	Stock	Material	Spec.	-C Req.	-2 Req.
AN442-05					
AN442-04					
[illegible]-032				6	6
AC365-D1032				46	46
AN960-416				3	3
AN960-416L				28	28
AN520-D10-14				4	4
AN520-D10-8				14	14
AN394-37				3	3
AN394-31				3	3
AN380-2-2				6	6
AN3D04A				28	28
28F4039-8					1
28F4039-7					1
28F4039-6					2
28F3109-8				1	
28F3109-7					1
28F3109-6				1	
28F3109-5					1
28F3109-4				1	2
28F3109-3				2	1
28F3109-2					1
28F2022-16				1	1
28F2022-15				2	2
28F2022-[illegible]				1	
28F2022-[illegible]				1	
28F2022-10				2	2
28F2022-9				3	3
28F2022-8				1	1
28F2022-7				1	1
28F2022-6				1	1
28F2022-5				2	2
28F2022-3				2	
28F2022-2				2	2
28F203-1				1	
28F203					1
28F201-1				1	
28F201					1
28F021-12				1	
28F021-11					2
28F021-9					1
28F021-7				1	
28F021-6					2
28F021-4					1
-10	K3876 K86	AL ALLOY	[illegible]	2	2
-9	K388 K9	AL ALLOY	[illegible]	2	2
-8R	NOTED	NOTED	NOTED	1	
-8L	NOTED	NOTED	NOTED		1
-7R	NOTED	NOTED	NOTED	1	
-7L	NOTED	NOTED	NOTED		1
-6	NOTED	NOTED	NOTED	1	1

PARTS LIST FOR ASSY. -0 -2 -3 -4 -5

28F6002 1
28F6002 1
NEXT ASSY.
846
SCALE 1" = 6"
NOTED

AC
NAVY NONE | NOTED
HEAT TREAT | FINISH
DRAFT | CHECK | STRUCT. | MAT. | APPROV. | ENG.

NAME: INSTALLATION - FURNS - BUNKS LIVING COMPT.
OPP HAND 28F6202-2
J 28F6202
CONSOLIDATED AIRCRAFT CORP. SAN DIEGO, CALIF.

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